

# REFACE SPRAY FILLER

## MULTIFUNCTIONAL SPRAYABLE FILLER

### DESCRIPTION

An easy to use multi-functional spray filler ideal for irregular surfaces and fine panel damage in most substrates. Formulated using the latest resin technology, it combines excellent coverage with ease of sanding

- Excellent adhesion to most substrates
- Superb sanding for reduced process time
- Easy to apply and no shrinkage

**Typical Use** Ideal for irregular surfaces and fine panel damage covering small to large area application.

### Technical Data



<b>Appearance</b>	Off white
<b>Mixing Ratio</b>	3% by weight
<b>Specific Gravity</b>	1.50

### APPLICATION GUIDE

#### Tools Required



- SYSTEM 20™ Degreaser
- MAXIMUM Abrasives
- MAXIMUM Painters Overalls
- S2004/AL Guide Coat
- MAXIMUM Premium Masks



#### Surface Preparation



		Bare Steel	Aluminium	Galvanised	Original Paint	GRP
		S2001,S2002	S2001,S2002	S2001,S2002	S2001,S2002	S2000
		P80	P180	P180	P180	P180

- REFACE is multifunctional and has superb adhesion to all the substrates above
- For best results, good preparation is essential.
- Clean & degrease removing dirt, oil, grease and wax with a cleaning solution such as SYSTEM 20 degreasers.



	Mixing Ratio	Gel Time	Time to Sand
<b>20°C</b>	3%	35 - 45'	2 - 3 hours

- Do not over or under catalyze.
- Mix in the paste hardener thoroughly.
- Apply within 5 to 20 minutes of mixing
- Not recommended for applications below 5°C.

#### Application



- Gravity fed gun with 2.5 to 3mm fluid tip such as U-POL GUNGHV25 is ideal.
- Spray pressure of 2.5 to 3.5 bar at the gun recommended
- 2 - 3 coats will give a very high build with approx 75-100µ per pass
- allow 5 -10 mins flash off between coats.



DRIVING SURFACE PERFECTION  
TECHNICAL DATA SHEET

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## Sanding



<b>Initial</b>	P120-P180
<b>Final</b>	P180-P240

U-POL recommends a Guide Coat (S2004) during the sanding process to identify the high and low spots

## Over Painting



U-POL recommends a SYSTEM 20 Primer to achieve the perfect surface for the colour of your choice.

## STORAGE & VOC INFORMATION

### Shelf Life



1 year from date of manufacture in sealed original container.

**Recommended Storage Temperature**      +5°C - +25°C

### VOC Information



The EU limit for this product (product category: IIBb) in ready to use form is 250g/litre. The VOC content of this product as received is 540 g/litre. The VOC content of this product in ready to use form is <100 g/litre.

Order Code	Format	Colour
UPOL/SF1	1L Tin	Off white
UPOL/SF2	2.5L Tin	Off white

### IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.

This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information. U-POL disclaims any liability where the user does not wear the recommended personal protective equipment. The above data is for information only and may change without prior notice. It is the Buyers responsibility to ensure the suitability of the products for their own use and check the information is up to date. The recommendation of use of our products and application in our technical data sheets are based on our knowledge and experience. These data sheets are available via your local stockist or via the U-POL website at WWW.U-POL.COM. U-POL is not responsible for the results obtained by others over whose methods we have no control and thereof U-POL is not liable for consequential or incidental damages including loss of profits.

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