



BODY BUMPER PAINT SPRAY

Technical Data Sheet No 813



VOC compliant with the regulations

Excellent Thermoplastic Acrylic Aerosol Paint

Suitable for plastic automotive parts (e.g. bumpers, decorative stripes, etc.)

Easy to use

General Technical Description

2-3 passes

Dust free 13min at 23 °C

Surface

For plastic automotive parts (e.g bumpers, decorative stripes, etc.)

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: »» Apply two to three medium coats necessary to cover the area waiting 5-10 mins in between each coat. Each coat should appear uniform and air dry before the next one is applied. Clear coat is not needed.



Shake well before using



2-3 coats approximately 20-30 microns



Spray at a distance of 20-30cm thinly applied coats build up within 5-10 min intervals to achieve best results.



Dust free 10min at 23°C



Full hardness within 24 hours.

Flash Point:
-97°C

Specific Gravity:
0.87 g/cm³

Solid Content (No thinner):
19 % Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 740g/L. 2004/42/11B(e)(840)740

Theoretical Coverage:
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Cleaning of equipment:
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Remarks:

- Always try to use the product in accordance with the specifications provided.
 - It can be used by countries that do not adopt the VOC legislation as well.
 - Shake thoroughly before use.
 - Shake for 2-3 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C

Shelf life:

- Up to 36 months unused spray.
- +5 to +25 °C

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