



110 BODY SEAL SEAM SEALER

Technical Data Sheet No 708

One component, waterborne sealant, 100% Acrylic

Suitable for sealing and bonding of metal sheets, wood and many other automotive and boat materials

Also suitable for exterior surfaces which are exposed to UV rays

It does not shrink, retains its shape

Remains permanently elastic and dries quickly

It can be rubbed on and can be painted over when it is "tack free", with all paint systems

General Technical Description

This is a one component, waterborne sealant. It is used for sealing and bonding of metal sheets, wood and many other automotive and boat materials, even for those directly exposed to UV light. It is ready to use. It remains elastic and does not shrink, retains its shape. It can be painted over with all paint systems. It can be applied with the cartridge. After use, clean all used tools with plenty of water.

Surface

Internal or external parts of the car body.

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application: »» It is ideal for high quality bonding and sealing in the internal and external parts of the car body. It is also adequate for wood, boats and for exterior surfaces which are exposed to sunlight. Applicable with the cartridge. It can be painted over with all paint systems, after drying.



0%



5 - 10%



Apply with a soft or hard brush



4mm
5 - 6 bar (79 - 87 psi)
2 x 200 µm (8 mil)



200 - 1000µm (8 - 40 mil)



3-8h / 23°C (73°F)



Drying time
3-12h / 23°C (73°F)



P320 - P1000



P320 - P1000



It can be painted over with
HB BODY Color Solutions
Basecoat Mix System
HB BODY Color Solutions
2K Acrylic Mix System
HB BODY Color Solutions
Aquabase Mix System



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Aquabase Mix System



Always close tin after use



Store in a cool place



Always wear protective equipment



Follow the application instructions mentioned in this TDS

Flash Point:

-

Specific Gravity:

1.36 g/cm³

Solid Content (No thinner):

70% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 390 g/L.
2004/42/IIIB(e)(840)390

Theoretical Coverage:

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Cleaning of equipment:

Clean after final use with plenty of water

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

- Store in a cool place (+5°C - +25°C) (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers

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