

GENERAL INFORMATION

SP7022 Ultralight BodyFiller is easy to sand and achieves perfect finish through grades of sanding P120, P180, P240. Multifunctional body filler for every kind of repair. Good surface adhesion, especially on edges.

MIXING RATIO



Add 1 - 3 percent Peroxide Hardener in Tube or Cartridge.

Do not add more than 3% weight this may lead to bleeding. For accurate mixing with the Peroxide Hardener in Cartridge we recommend to use the Cartridge Dispenser.

APPLICATION



GEL TIME AT 20°C / 68°F
4 minutes

Apply first layer pushing down strongly to fill the damaged area completely. Apply a second layer making a dome over the damaged area. The use of professional putty knives / spreaders is recommended.



Always mix the product on a clean surface, preferably use a mixing board.

DRY TIMES



AIR DRY 20°C / 68°F	INFRARED CURE
15 minutes	4 - 5 minutes at 1 meter



Dry times may vary based on humidity and temperature. The values mentioned on the infrared dry times will vary depending on the chosen IR system.

SUBSTRATES



Cured old coatings, steel, galvanized steel and most types of aluminium.

POT LIFE



POT LIFE AT 10°C / 50°F	POT LIFE AT 20°C / 68°F	POT LIFE AT 30°C / 86°F
12 minutes	6 minutes	3 minutes

Pot life may vary based on humidity and temperature.

ADDITIVES



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SURFACE PREPARATION



Pre clean the surface with SP6499 Silicone Remover wipe on and wipe dry. Sand surface with P80-P120 grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with SP6499 Silicone Remover wipe on and wipe dry.



Block sand P80-P120.



Sanding P80-P180 orbit 5-7. Final sanding P180-P240 feather-edge.

NEXT LAYER

SP5299 Universal Primer Filler Grey

EU REGULATIONS

VOC Code	2004/42/11B(b)(250)220
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11980-1/2) of the ready to use product.	11B/b. Bodyfiller/stopper - All types. EU limit values: 250g/l. (2007) This product contains a maximum of 220 g/l VOC.
Chemical Base	Unsaturated polyester resins and special fillers.
Physical Properties	
Viscosity	> 20,5 mm ² /s 40°C / 104°F
Specific Gravity (kg/l)	1,3
Dispersion.VOC	220 g/l
Flash Point Closed Cup	32°C / 89,6°F
Vol. % Solids	-
Economy	-
Gloss	-
Colour	White

PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

For more detailed information please visit the following link for the Safety Data Sheet:



<https://www.spralac.com>

Protect your skin by wearing gloves.

CLEAN UP



Universal nitro cleaner.

Clean your tools before the product cures.

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



NOTES

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