





# BODY ZINC SPOT/MIG WELDING PRIMER SPRAY

Technical Data Sheet No 823

<p>VOC compliant with the regulations</p> <p>Special aerosol based on acrylic resin</p> <p>It is used especially for spot/MIG welding</p> <p>Easy to apply</p> <p>Excellent physical properties</p> <p>Excellent metal protection</p>	<p><b>General Technical Description</b></p> <p>2-3 passes</p> <p>Air drying 10min @23°C (73 °F)</p>	<p><b>Surface</b></p> <p>Applied on sanded metallic surfaces</p>	<p><b>Pretreatment / Cleaning of substrate</b></p> <p> Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST</p> <p>Make sure the surface is air dried rather than wiped dry</p> <p> Make sure you always use appropriate face protection and good ventilation</p>
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**Product Application:** »» It can be used right after the repair fillers application (wet on wet) or after they are hardened, before the sanding. Not to be used as a paint



Shake well before using

**Flash Point:**  
-97°C



2-3 coats approximately 20-30 microns

**Specific Gravity:**  
1.35 g/cm<sup>3</sup>



Dust free 10min at 23 °C

**Solid Content (No thinner):**  
<10% Weight

**VOC (2004/42/EC)**  
This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 700g/L.  
2004/42/IIIB(e)(840)700

**Theoretical Coverage:**  
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**Cleaning of equipment:**  
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**Remarks:**

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 2-3 min after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Spray at a distance of 20-30cm thinly applied coats build up within 3-5 min intervals to achieve best results. Leave for 24 hours to harden.
- Optimum operating temperature range 10-25°C.

**Shelf life:**

- Up to 36 months unused spray.
- +5 to +25 °C

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