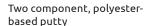


210 UNISOFT POLYESTER FILLER

Technical Data Sheet No 528



Suitable for the filling of cavities and rotten areas of galvanized, stainless, metal, aluminium, wooden and polyester surfaces

Dries quickly

Easy sanding

VOC compliant with the regulations

General Technical Description



Mix 100 parts 210 **UNISOFT** with 2-3 parts Body Hardener



Non force dry 20-30 min / 23°C (73°F)



IR drying 5-8 min

Surface

Metallic surfaces

- -Aluminium
- -Stainless steel
- -Galvanised steel
- -Bare metal

Wooden Surfaces

Polyester Surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST **DEGREASER**

Make sure the surface is first wiped dry and then air dried.



Remarks:

topcoat finish.

old paintwork.

below +5°C (41°F)

Make sure you always use appropriate face protection and good ventilation

Product Application: Apply with a spatula when mixed with hardener directly on metallic, wooden or polyester surfaces



100:3 mix with **BODY HARDENER** Pot life: 4min / 23°C (73°F)

4-5 minutes time to

before it starts

Non force dry

hardening

apply with the spatula

20-30min /23°C (73°F)

Short wave 5 - 8 min

Distance: 60 - 70cm



P 120 - P 240 Gives a fine, non porous surface

Store in a cool place

HB BODY acrylic

primers

Always wear

instructions

protective equipment

Follow the application

mentioned in this TDS

Flash Point: 31°C / 88°F

> Specific Gravity: 1.45 g /cm³

Solid Content (No thinner):



product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 120 g/L.

Cleaning of equipment: Clean after final use with 767 **ECO-THINN NITRO THINNER**

86% Weight

This product is a special refinish 2004/42/IIB(b)(250)120

Theoretical Coverage:

• In temperature above 80 - 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.

Application only with Body

Hardener. Mix well with putty. Do not add more than 3% as

this may cause staining of the

Filler, TPA substrates and soft

Do not apply at temperatures

• It can be used by countries that

do not adopt the VOC legislation

• Do not apply to Etch Primer, 1K

- Dry sanding is always recommended.
- If wet flatting, dry thoroughly in the spray booth before any re coating.

Storage shelf life:

• Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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